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# Inorganic–Organic Hybrid Nonwoven Fabrics with Colorimetric Detection Capability for Borate Ions in Aqueous Solutions

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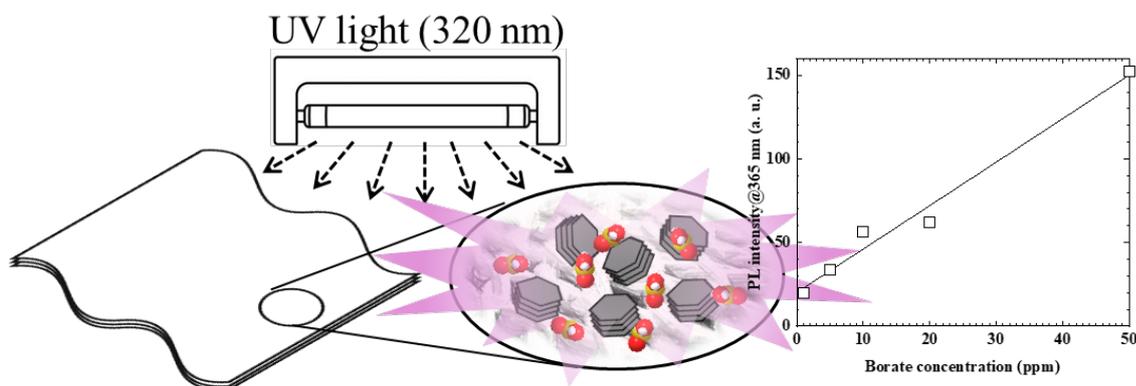
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## Abstract

A nonwoven fabric sheet with an immobilized colorimetric reagent was prepared to detect borate anions in aqueous media. The fabric comprised immobilized chromotropate and 1-butanefulfonate anions and chromotropate anions, as the colorimetric reagent, per anion-exchange capacity of the layered double hydroxide. The resulting sheet quantitatively detected borate anions through photoluminescence measurements. Thus, it can be used for onsite quantitative analysis of dissolved boron in water, with promising potential for water quality monitoring and consequently, sustainable and safe water resources globally.

**Keywords:** borate detection, layered double hydroxide, onsite quantitative analysis

## Graphical abstract



1 Dissolved boron in water adversely affects plant growth  
 2 and animal reproductive functions. To ensure the safety  
 3 of water, particularly environmental water, a global  
 4 water quality standard of 1 mg B/L has been  
 5 established. Additionally, Japan has set effluent  
 6 standards for controlling the release of boron into  
 7 environmental water (10 and 230 mg B/L for nonmarine  
 8 and marine areas, respectively).  
 9 Colorimetric or fluorometric analysis using chelating  
 10 dyes is a well-known method for determining dissolved  
 11 boron.<sup>1-7</sup> However, this method involves complicated  
 12 procedures, such as appropriate pretreatment of  
 13 sampled water, precise addition of a chelating dye, and  
 14 maintaining rigorous conditions for sample-solution  
 15 preparation. Consequently, colorimetric or fluorometric  
 16 analysis is difficult to apply for rapid and simple onsite  
 17 quantification. Meanwhile, test papers are promising  
 18 materials for onsite detection. Nevertheless, their

19 quantitative performance is low because their  
 20 application is based on comparison with color charts.  
 21 Hence, water samples need to be collected and  
 22 quantified in laboratories. To this end, there is a high  
 23 demand for materials that enable the rapid onsite  
 24 determination of boron and devices that use such  
 25 materials. One approach to meet these requirements is  
 26 to solidify chelating dyes by hybridizing them with an  
 27 inorganic host material.  
 28 Layered double hydroxides (LDHs), a type of anion-  
 29 exchangeable layered inorganic compound, are well-  
 30 known host materials. Several researchers have  
 31 investigated hybrid materials comprising various  
 32 functional organic compounds, such as dyes combined  
 33 with LDHs.<sup>8-14</sup> Additionally, extensive research has  
 34 been conducted on the preparation, characterization,  
 35 and application of materials that can detect various  
 36 molecules and/or ions, as summarized in the review by

1 Okada et al.<sup>15,16</sup> Our previous research encompassed  
 2 the synthesis and characterization of hybrid materials  
 3 formed by integrating layered inorganic compounds,  
 4 such as smectite, LDHs, and  $\alpha$ -zirconium phosphate,  
 5 with various functional dyes that can detect specific  
 6 molecules and ion species.<sup>17–28</sup> Date and colleagues<sup>29</sup>  
 7 reported that a hybrid powder of LDH, *n*-  
 8 butanesulfonate (C<sub>4</sub>S), and chromotropate (CT) anions,  
 9 reportedly used as a colorimeter for borate anions in  
 10 aqueous solutions, can qualitatively determine borate  
 11 anions on the basis of changes in luminescence.  
 12 However, despite the detection ability of such hybrid  
 13 powders, their application in the development of  
 14 devices for rapid onsite quantitative measurements is  
 15 challenging. When a hybrid powder is used, the  
 16 concentration of borate anions must be determined by  
 17 measuring the luminescence intensity of the powder.  
 18 This is done by dispersing the powder in an  
 19 environmental sample for a certain time, followed by  
 20 solid–liquid separation through filtration and drying. This  
 21 is a complicated process and difficult to conduct onsite,  
 22 as in existing colorimetric and colorimetric fluorescence  
 23 analysis. Yoshida et al.<sup>29</sup> proposed a hybrid material  
 24 carrier method. They reported that a quantitative onsite  
 25 luminescence-analysis device for borate anions in  
 26 aqueous solutions could be realized if a membrane  
 27 material could be developed for fixing the composite  
 28 material.

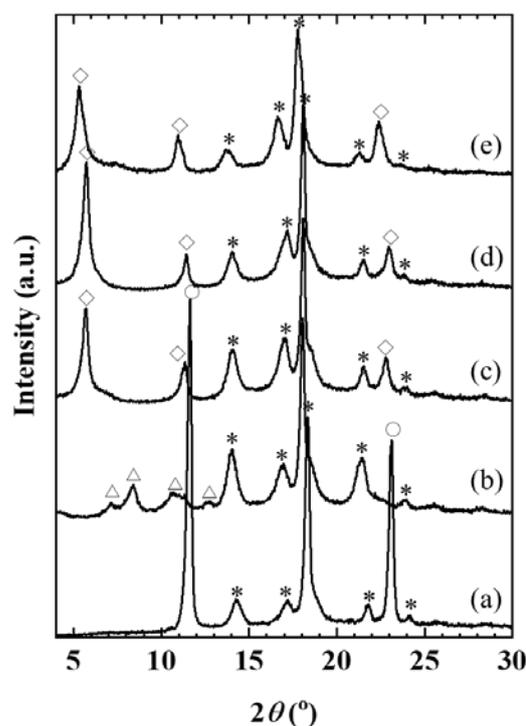
29 In this study, chromotropic acid anions were  
 30 immobilized as a colorimetric reagent on a LDH-loaded  
 31 nonwoven fabric sheet to develop a membrane that can  
 32 quantitatively detect boric-acid anions dissolved in an  
 33 aqueous solution. The anions were detected through  
 34 changes in the luminescence intensity. Moreover, the  
 35 detection capability of this hybrid nonwoven fabric for  
 36 borate anion species was quantified.

37 LDH-loaded nonwoven fabric sheets (hereafter “LDH-  
 38 sheets”) were provided by Nippon Shokubai Co., Ltd.  
 39 The details of the preparation method are provided in  
 40 the Supplementary Material. The LDH-sheet was  
 41 immersed in an acetate–ethanol mixed solution (300%  
 42 AEC: three times the amount of acetic acid as the  
 43 anion-exchange capacity) and reacted at 40 °C for 24 h  
 44 in a nitrogen atmosphere. Subsequently, it was washed  
 45 several times with ethanol. After drying under reduced  
 46 pressure, a nonwoven fabric sheet loaded with LDH  
 47 and acetate anions as the interlayer anion species (Ac-  
 48 LDH-sheet) was prepared. The Ac-LDH-sheet was  
 49 immersed in decarbonated water containing sodium  
 50 chromotropate (CT:  $x = 0.1\%$ ,  $0.5\%$ , and  $1.0\%$  AEC)  
 51 and sodium butanesulfonate (C<sub>4</sub>S: 200% AEC) and  
 52 reacted at 25 °C for 24 h in a nitrogen atmosphere. After  
 53 washing with ethanol and vacuum drying, a hybrid LDH-  
 54 sheet containing CT and C<sub>4</sub>S (denoted as CT( $x$ )C<sub>4</sub>S-  
 55 LDH-sheet) was prepared. The as-prepared CT( $x$ )C<sub>4</sub>S-  
 56 LDH-sheet was characterized via X-ray diffraction (XRD;  
 57 MiniFlex II, RIGAKU, Japan) using Ni-filtered Cu K $\alpha$   
 58 irradiation at 30 kV and 15 mA; diffuse reflectance (DR)  
 59 spectroscopy (FP-6600, JASCO, Japan) in synchronous

60 mode; and photoluminescence (PL) spectroscopy (FP-  
 61 6600, JASCO, Japan) at an excitation wavelength of  
 62 320 nm.

63 Borate detection experiments using the CT( $x$ )C<sub>4</sub>S-LDH-  
 64 sheet were conducted as per the following procedure.  
 65 (1) A CT( $x$ )C<sub>4</sub>S-LDH-sheet (3 cm  $\times$  3 cm) was immersed  
 66 in a sodium tetraborate solution (0.0, 1.0, 5.0, 10.0, 20.0,  
 67 50.0, and 100 ppm) for a specified duration (0–24 h). (2)  
 68 The sheet was removed from the solution and dried  
 69 under a stream of dry nitrogen gas. (3) The dried  
 70 CT( $x$ )C<sub>4</sub>S-LDH-sheet was sandwiched between two  
 71 quartz glass slides, and its PL spectrum was recorded  
 72 using DR spectroscopy. Processes (1)–(3) were  
 73 repeated for each sample.

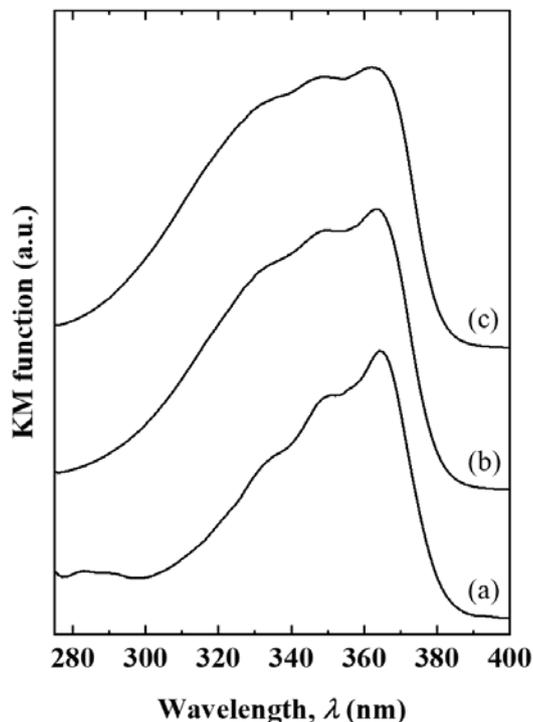
74 The XRD patterns of all sheet samples are presented in  
 75 Figure 1. Compared with those of LDH- and Ac-LDH-  
 76 sheets, the XRD patterns of CT( $x$ )C<sub>4</sub>S-LDH-sheets  
 77 contain two new diffraction peaks at 5.7° and 11.4°,  
 78 whereas the diffraction peaks of Ac-LDH completely  
 79 disappear. The  $2\theta$  values of these peaks matched those  
 80 of the LDH powder combined with C<sub>4</sub>S and fluorescein  
 81 dyes, as previously reported,<sup>21</sup> indicating the  
 82 incorporation of C<sub>4</sub>S in the interlayer space of LDH in  
 83 CT( $x$ )C<sub>4</sub>S-LDH-sheet, regardless of the  $x$  value (0.1, 0.5,  
 84 and 1.0).



85  
 86 **Fig. 1.** XRD patterns of (a) LDH-sheet, (b) Ac-LDH-  
 87 sheet, (c) CT(0.1)C<sub>4</sub>S-LDH-sheet, (d) CT(0.5)C<sub>4</sub>S-LDH-  
 88 sheet, and (e) CT(1.0)C<sub>4</sub>S-LDH-sheet. The symbols \*,  
 89  $\Delta$ , and  $\diamond$  represent the nonwoven fabric sheet, Ac-  
 90 LDH, and CT( $x$ )C<sub>4</sub>S-LDH, respectively.

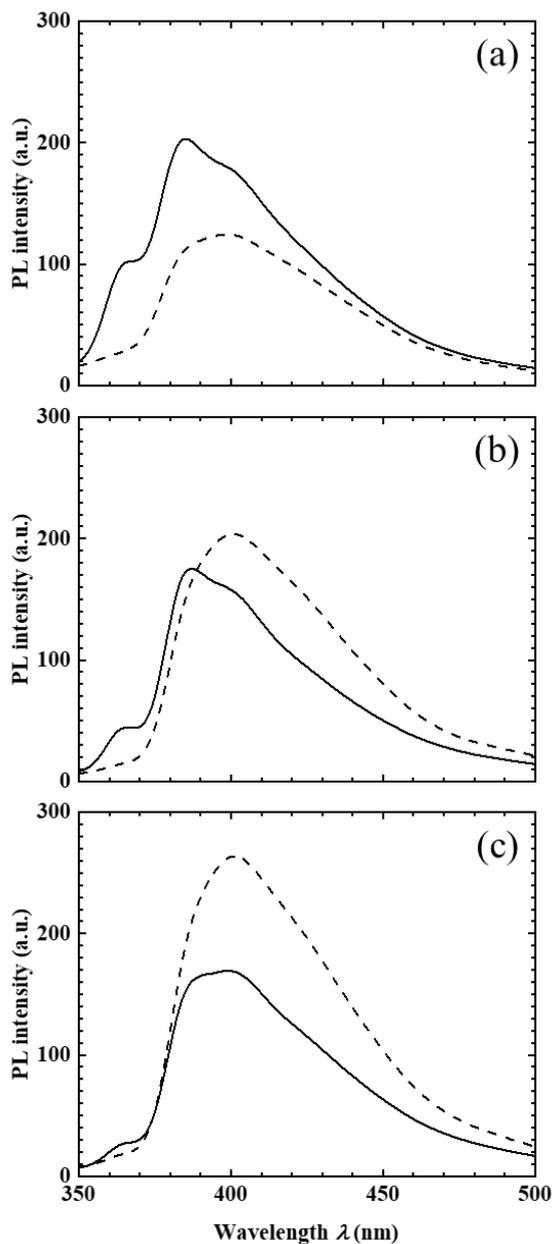
91  
 92 An adsorption band attributed to CT is observed in the  
 93 DR spectra of the CT( $x$ )C<sub>4</sub>S-LDH-sheet (Figure 2). These

1 results confirm the preparation of the CT( $\lambda$ )C<sub>4</sub>S-LDH-  
 2 sheet. The bands corresponding to CT are not detected  
 3 in the absorption spectra of the immersing solution  
 4 after preparing CT( $\lambda$ )C<sub>4</sub>S-LDH-sheet. This indicates that  
 5 almost the entire amount of the added CT was  
 6 incorporated into the interlayer space of the LDH in the  
 7 nonwoven fabric sheet.  
 8



9  
 10 **Fig. 2.** DR spectra of (a) CT(0.1)C<sub>4</sub>S-LDH-sheet, (b)  
 11 CT(0.5)C<sub>4</sub>S-LDH-sheet, and (c) CT(1.0)C<sub>4</sub>S-LDH-sheet.  
 12

13 Figure 3 illustrates the PL spectra of CT( $\lambda$ )C<sub>4</sub>S-LDH-  
 14 sheets immersed momentarily (broken lines) and for 50  
 15 min (solid lines) in a 100-ppm aqueous sodium  
 16 tetraborate solution. In the PL spectra of CT( $\lambda$ )C<sub>4</sub>S-LDH-  
 17 sheet immersed for 50 min, a new PL band is observed  
 18 at approximately 365 nm regardless of the amount of  
 19 CT incorporated. Moreover, in the PL spectra of  
 20 CT(0.1)C<sub>4</sub>S-LDH-sheet and CT(0.5)C<sub>4</sub>S-LDH-sheet,  
 21 a new PL band appears at approximately 385 nm. The  
 22 new PL bands at approximately 365 and 385 nm are  
 23 attributed to the complex formation between CT and  
 24 borate anions.<sup>30</sup> These results indicate the enhanced PL  
 25 of CT( $\lambda$ )C<sub>4</sub>S-LDH-sheet in the presence of borate anions.  
 26 Particularly, CT(0.1)C<sub>4</sub>S-LDH-sheet has the most  
 27 remarkable PL enhancement, suggesting its high  
 28 sensitivity to borate anions.



29  
 30 **Fig. 3.** PL spectra of (a) CT(0.1)C<sub>4</sub>S-LDH-sheet, (b)  
 31 CT(0.5)C<sub>4</sub>S-LDH-sheet, and (c) CT(1.0)C<sub>4</sub>S-LDH-sheet.  
 32 Immersion time: momentary (broken lines) and 50 min  
 33 (solid lines).  
 34

35 Figure 4 presents the PL intensity of CT(0.1)C<sub>4</sub>S-LDH-  
 36 sheet at 365 nm against the immersion time. The PL  
 37 intensity at 365 nm increases with increasing  
 38 immersion time up to approximately 30 min and then  
 39 becomes almost constant for more than 30 min. This  
 40 indicates the complete adsorption of borate anions onto  
 41 CT(0.1)C<sub>4</sub>S-LDH-sheet after immersion of 30 min.  
 42  
 43

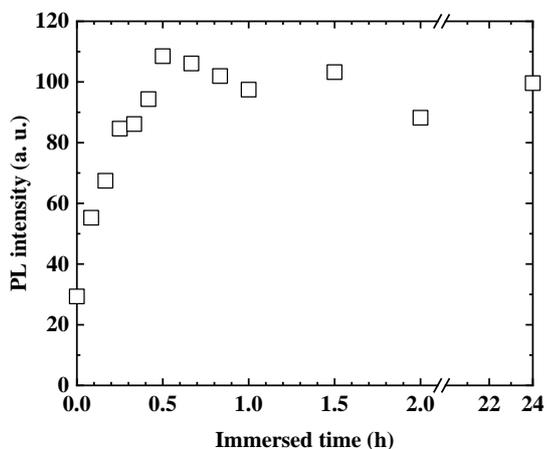


Fig. 4. Immersion-time dependence of PL intensity at 365 nm for CT(0.1)C<sub>4</sub>S-LDH-sheet.

Figure 5 displays the PL spectra of CT( $\lambda$ )C<sub>4</sub>S-LDH-sheet immersed in various concentrations of an aqueous sodium tetraborate solution for 50 min. The PL intensity increases with the borate concentration up to 50 ppm. However, when CT( $\lambda$ )C<sub>4</sub>S-LDH-sheet was immersed in the 100-ppm aqueous sodium tetraborate solution, the PL intensity drastically decreases. The absorption band of a CT–borate complex is observed in the UV-Vis absorption spectrum of the aqueous solution obtained after immersing the sheet in the aqueous sodium tetraborate solution (100 ppm) for 50 min. This is because CT was partly extracted from CT(0.1)C<sub>4</sub>S-LDH-sheet during immersion. The inset in Figure 5 presents the PL intensities at 365 nm as a function of borate concentration. The PL intensity at 365 nm increases linearly with increasing borate concentration up to 50 ppm ( $R^2 = 0.973$ ). This result indicates that CT(0.1)C<sub>4</sub>S-LDH-sheet can quantitatively detect borate at concentrations below 50 ppm based on the PL intensity.

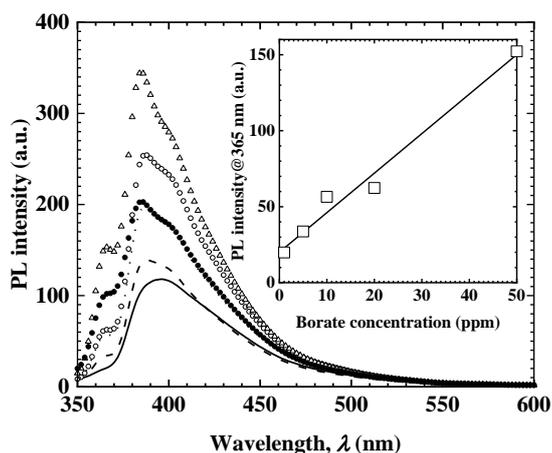


Fig. 5. PL spectra of CT(0.1)C<sub>4</sub>S-LDH-sheet obtained after immersion in aqueous borate solutions of varying concentrations: 1.0 ppm (solid line), 5.0 ppm (broken line), 10.0 ppm (dotted line), 20.0 ppm (○), and 50 (△), and

100 ppm (●). Inset: Borate concentration dependence of PL intensity at 365 nm for CT(0.1)C<sub>4</sub>S-LDH-sheet.

We prepared a nonwoven fabric sheet loaded with LDH, CT, and C<sub>4</sub>S anions (CT( $\lambda$ )C<sub>4</sub>S-LDH-sheet) and investigated its ability to detect borate anions in aqueous solutions. CT( $\lambda$ )C<sub>4</sub>S-LDH-sheet could detect borate anions in aqueous solutions. Specifically, the PL intensity of CT(0.1)C<sub>4</sub>S-LDH-sheet at 365 nm linearly increased with borate anion concentration, indicating its potential for the quantitative detection of borate anions in aqueous solutions below 50 ppm. Further, CT(0.1)C<sub>4</sub>S-LDH-sheet could detect borate anions at 10 ppm, corresponding to the effluent standards used in Japan. Thus, CT(0.1)C<sub>4</sub>S-LDH-sheet demonstrated high potential as a borate-detection material suitable for practical wastewater applications. However, further investigations are required to assess its performance in the presence of other anion species, such as chlorides and sulfates, and exploring its applicability for detecting borate in complex environmental samples, such as wastewater or natural water bodies.

For the practical use of the CT(0.1)C<sub>4</sub>S-LDH-sheet, we will investigate the potential of integrating it into portable sensing devices for onsite monitoring applications and its stability and long-term performance under different environmental conditions. Moreover, we plan to investigate the feasibility of detecting other contaminants and anions using similar hybrid materials to broaden the scope of the research. This study highlights the utility of LDH-loaded nonwoven fabric sheets as host materials for hybrid LDH-functional dye materials. Therefore, the practical applications of hybrid materials comprising LDH and functional dyes are expected to increase in the future.

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#### Supplementary data

Supplementary material is available at *Chemistry Letters*

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*Conflict of interest statement.* None declared.

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